

# S. R. Industries

## STAR ARC Air Carbon Gouging

Precisely designed **Gouging Welding Electrodes** are most common products required for different welding applications. The major advantage of using electrodes is that these make usage of same power source required for welding and cutting. We design this range for removing air at the time of process that helps in melting the metal with the aid of electric arc. The electrodes can make use of a jet of compressed air for completing the welding process. Gouging Welding Electrodes are easily accessible to our clients at reasonable rates.

Key features:

- Excellent stability
- Resistant to breakage
- Supreme quality

#### **Typical chemistry :**

- 80% Graphite
- 20% Copper

### Available Diameters :

- 1/8", 5/32", 3/16", 1/4", 5/16", 3/8",
- 1/2" & 3/4"

#### **Operating Range in Amps :**

| 1/8"  | 60-100    |
|-------|-----------|
|       | 100.000   |
| 5/32" | 100-200   |
| 3/16" | 150-250   |
| 1/4   | 200-300   |
| 5/16" | 250-350   |
| 3/8"  | 350-450   |
| 1/2"  | 700-900   |
| 5/8"  | 1000-1250 |
| 3/4"  | 900-1200  |

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